

SAFETY DATA SHEET

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Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product code 25472
Product name Cleaning

Product category Optimizer V Eco Solvent Ink for Roland (MAX 3 compatible)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use Printing operations

1.3 Details of the supplier of the safety data sheet

DATAPLOT GmbH Gutenbergstraße 15 D-24558 Henstedt-Ulzburg Germany

Tel.: +49 4193-9950

Fax: +49 4193-995220

For further information, please contact

Contact person Dataplot: +49 4193-9950 E-mail address info@dataplot.de

1.4 Emergency telephone number

Giftinformationszentrum Mainz, Germany

Tel: +49 6131 19240

Section 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

According to Regulation (FC) No 1272/2008

According to Regulation (EC) No 1272/2000	
Serious eye damage/eye irritation	Category 1 - (H318)
Chronic aquatic toxicity	Category 3 - (H412)

2.2 Label elements



Signal Word Danger

Hazard Statements

H318 - Causes serious eye damage

H412 - Harmful to aquatic life with long lasting effects

EUH066 - Repeated exposure may cause skin dryness or cracking

Precautionary Statements - EU (§28, 1272/2008)

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P273 - Avoid release to the environment

P280 - Wear protective gloves/protective clothing/eye protection/face protection

2.3 Other Hazards

Other Hazards Harmful to aquatic life.
General Hazards No information available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Component	EC No.	CAS-No	Weight %	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH No.	Note
Ethyl 3-Ethoxypropionate	212-112-9	763-69-9	30 - 60	Flam. Liq. 3 (H226) (EUH066)	No data available	1
Ethylene glycol monobutyl ether acetate	203-933-3	112-07-2	10 - 30	Acute Tox. 4 (H312) Acute Tox. 4 (H332)	No data available	1
Butyrolactone	202-509-5	96-48-0	10 - 30	Acute Tox. 4 (H302) Eye Dam. 1 (H318) STOT SE 3 (H336)	No data available	1

Note

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1 Description of first aid measures

General Advice Show this safety data sheet to the doctor in attendance.

Eye Contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and

continue flushing for at least 15 minutes. Get medical attention if irritation develops and

persists.

Skin Contact Wash off immediately with soap and plenty of water for at least 15 minutes. Remove

contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.

Inhalation Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or

stopped, administer artificial respiration. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Call a physician or poison control center immediately. Never give

anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

None under normal use conditions.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

Section 5: FIRE FIGHTING MEASURES

5.1 Extinguishing media

Suitable Extinguishing Media

Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

No information available.

5.2 Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions.

5.3 Advice for firefighters

^{1.} Substance with a Community workplace exposure limit

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

6.2 Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

6.4 Reference to other sections

See Section 12 for more information.

Section 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

7.2 Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use. Keep out of the reach of children.

7.3 Specific end use(s)

Exposure Scenario

No information available.

Risk Management Methods

(RMM)

The information required is contained in this Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Exposure limits

Component	The United Kingdom
Ethylene glycol monobutyl ether acetate	STEL: 50 ppm
112-07-2	STEL: 332 mg/m ³
	TWA: 20 ppm
	TWA: 133 mg/m ³
	Skin

Component	France
Ethylene glycol monobutyl ether acetate	TWA/VME: 10 ppm indicative limit
112-07-2	TWA/VME: 66.5 mg/m³ indicative limit
	STEL/VLCT: 50 ppm restrictive limit
	STEL/VLCT: 333 mg/m³ restrictive limit
	Skin

Component	Germany
Ethyl 3-Ethoxypropionate	TWA/MAK: 100 ppm
763-69-9	TWA/MAK: 610 mg/m ³
	Skin
	Peak: 100 ppm

	Peak: 610 mg/m ³		
	TWA/AGW: 100 ppm		
	TWA/AGW: 610 mg/m ³		
Ethylene glycol monobutyl ether acetate	TWA/MAK: 10 ppm		
112-07-2	TWA/MAK: 66 mg/m ³		
	Skin		
	Peak: 20 ppm		
	Peak: 132 mg/m ³		
	TWA/AGW: 20 ppm		
	TWA/AGW: 130 mg/m ³		
Butyrolactone	Skin		
96-48-0			
Component	Spain		
Ethylene glycol monobutyl ether acetate	Skin		
112-07-2	STEL/VLA-EC: 50 ppm		
	STEL/VLA-EC: 333 mg/m ³		
	TWA/VLA-ED: 20 ppm		
	TWA/VLA-ED: 133 mg/m ³		
0	H-L-		
Component	Italy		
Ethylene glycol monobutyl ether acetate	TWA: 20 ppm		
112-07-2	TWA: 133 mg/m ³		
	STEL: 50 ppm		
	STEL: 333 mg/m ³		
	Skin		
Component	Portugal		
Ethylene glycol monobutyl ether acetate	STEL/VLE-CD: 50 ppm		
112-07-2	STEL/VLE-CD: 333 mg/m ³		
IIZ VI-Z	TWA/VLE-MP: 20 ppm		
	TWA/VLE-MP: 20 ppm TWA/VLE-MP: 133 mg/m ³		
	Skin		
	,		
Component	The Netherlands		
Ethylene glycol monobutyl ether acetate	Skin		
112-07-2	STEL: 333 mg/m ³		
	TW/A: 125 mg/m3		

Component	The Netherlands
Ethylene glycol monobutyl ether acetate	Skin
112-07-2	STEL: 333 mg/m ³
	TWA: 135 mg/m ³

Component	Finland
Ethylene glycol monobutyl ether acetate	TWA: 20 ppm
112-07-2	TWA: 130 mg/m ³
	STEL: 50 ppm
	STEL: 330 mg/m ³
	Skin
Butyrolactone	TWA: 50 ppm
96-48-0	TWA: 14 mg/m ³
	STEL: 250 ppm temporary value
	STEL: 70 mg/m³ temporary value
	Skin

Component	Denmark
Ethylene glycol monobutyl ether acetate	TWA: 20 ppm
112-07-2	TWA: 134 mg/m ³
	Skin

Component	Austria		
Ethyl 3-Ethoxypropionate	Skin		
763-69-9	STEL/KZW: 100 ppm		
	STEL/KZW: 610 mg/m ³		
	TWA/TMW: 100 ppm		
	TWA/TMW: 610 mg/m ³		
	Ceiling: 100 ppm		
	Ceiling: 610 mg/m ³		
Ethylene glycol monobutyl ether acetate	Skin		
112-07-2	STEL/KZW: 40 ppm		
	STEL/KZW: 270 mg/m ³		
	TWA/TMW: 20 ppm		

TWA/TMW: 133 mg/m³

Component	Switzerland
Ethyl 3-Ethoxypropionate	Skin
763-69-9	STEL/KZW: 100 ppm
	STEL/KZW: 610 mg/m ³
	TWA/MAK: 100 ppm
	TWA/MAK: 610 mg/m ³
Ethylene glycol monobutyl ether acetate	Skin
112-07-2	STEL/KZW: 20 ppm
	STEL/KZW: 132 mg/m ³
	TWA/MAK: 10 ppm
	TWA/MAK: 66 mg/m ³

Component	Poland
Ethylene glycol monobutyl ether acetate	STEL/NDSCh : 300 mg/m ³
112-07-2	TWA/NDS: 100 mg/m ³

Component	Norway
Ethylene glycol monobutyl ether acetate	TWA: 10 ppm
112-07-2	TWA: 65 mg/m ³
	Skin

Component	Ireland
Ethylene glycol monobutyl ether acetate	TWA: 20 ppm
112-07-2	TWA: 133 mg/m ³
	STEL: 50 ppm
	STEL: 333 mg/m ³
	Skin

Component	Australia TWA
Ethylene glycol monobutyl ether acetate	TWA: 20 ppm
112-07-2	TWA: 133 mg/m ³

Component	Australia STEL
Ethylene glycol monobutyl ether acetate	STEL: 50 ppm
112-07-2	STEL: 333 mg/m ³

Derived No Effect Level (DNEL) Predicted No Effect Concentration (PNEC)

No information available. No information available.

8.2 Exposure controls

Engineering Measures

Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.

Personal protective equipment

Eye/face Protection

Wear safety glasses with side shields (or goggles). If splashes are likely to occur:. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the

workstation location.

Skin Protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls,

as appropriate, to prevent skin contact.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in

accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of

equipment, work area and clothing is recommended.

Environmental exposure controls

No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Physical State Liquid Appearance Water-white

Odor No information available Odor Threshold No information available

Property Values Remarks • Method

pH No data available

Melting point/freezing point No data available

Melting point/freezing point

No data

Boiling point/Boiling Range > 149 °C / 300 °F

Flash Point 64 °C / 147 °F Setaflash closed cup

Evaporation rate No data available

Flammability Limit in Air
Upper flammability limit
No data available

Lower flammability limitNo data availableVapor PressureNo data availableVapor DensityNo data available

Specific Gravity 0.97

Water SolubilityNo data availableSolubility in other solventsNo data availablePartition coefficient: n-octanol/waterNo data availableAutoignition TemperatureNo data availableDecomposition temperatureNo data availableKinematic viscosityNo data availableDynamic viscosityNo data available

Explosive Properties No data available Oxidizing Properties No data available

9.2 Other information

Softening Point No data available

Section 10: STABILITY AND REACTIVITY

10.1 Reactivity

No information available.

10.2 Chemical Stability

Stable under normal conditions.

10.3 Possibility of Hazardous Reactions

None under normal processing.

10.4 Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition.

10.5 Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

10.6 Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO2). Carbon monoxide.

Section 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute Toxicity

InhalationThere is no data for this product.Eye ContactThere is no data for this product.Skin ContactThere is no data for this product.IngestionThere is no data for this product.

Unknown Acute Toxicity 0.01 % of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document

 ATEmix (oral)
 3,110.00 mg/kg

 ATEmix (dermal)
 6,001.00 mg/kg

 ATEmix (inhalation-dust/mist)
 6.00 mg/L

 ATEmix (inhalation-vapor)
 44.00 mg/L

Unknown Acute Toxicity

0.01 % of the mixture consists of ingredient(s) of unknown toxicity.

- 0.01 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
- 0.01 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
- 0.01 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
- 0.01 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
- 0.01 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Component	Oral LD50
Ethyl 3-Ethoxypropionate 763-69-9	= 5 g/kg (Rat)
Ethylene glycol monobutyl ether acetate 112-07-2	= 2400 mg/kg(Rat)
Butyrolactone 96-48-0	= 1540 mg/kg(Rat)

Component	LD50 Dermal
Ethylene glycol monobutyl ether acetate	= 1500 mg/kg (Rabbit)
112-07-2	

Component	Inhalation LC50
Ethylene glycol monobutyl ether acetate 112-07-2	> 400 ppm (Rat) 4 h
Butyrolactone 96-48-0	> 5100 mg/m³(Rat)4 h

Skin corrosion/irritationThere is no data for this product.Eye damage/irritationThere is no data for this product.SensitisationThere is no data for this product.Mutagenic EffectsThere is no data for this product.Carcinogenic effectsThere is no data for this product.Reproductive EffectsThere is no data for this product.

STOT - single exposure
STOT - repeated exposure
Aspiration hazard
There is no data for this product.
There is no data for this product.
There is no data for this product.

Section 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Harmful to aquatic life Harmful to aquatic life with long lasting effects

Unknown Aquatic Toxicity

0.01 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Component	Algae/aquatic plants
Ethylene glycol monobutyl ether acetate 112-07-2	500: 72 h Desmodesmus subspicatus mg/L EC50
Butyrolactone 96-48-0	79: 96 h Desmodesmus subspicatus mg/L EC50 360: 72 h Desmodesmus subspicatus mg/L EC50

Component	Fish
Ethyl 3-Ethoxypropionate	62: 96 h Pimephales promelas mg/L LC50 static

763-69-9

Component	Crustacea
Ethyl 3-Ethoxypropionate 763-69-9	970: 48 h Daphnia magna mg/L EC50
Ethylene glycol monobutyl ether acetate 112-07-2	37: 48 h Daphnia magna mg/L EC50
Butyrolactone	500: 48 h Daphnia magna Straus mg/L EC50

12.2 Persistence and degradability

No information available.

96-48-0

12.3 Bioaccumulative potential

No information available.

Component	Partition coefficient
Ethyl 3-Ethoxypropionate 763-69-9	1.35
Ethylene glycol monobutyl ether acetate 112-07-2	1.51
Butyrolactone 96-48-0	-0.566

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

12.6 Other adverse effects.

No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste from Residues / Unused

Contain and dispose of waste according to local regulations.

Products

Contaminated Packaging Empty containers should be taken to an approved waste handling site for recycling or

disposal.

Section 14: TRANSPORT INFORMATION

ADR Not Regulated

14.2 Proper Shipping Name Printing Ink Related Material

ICAO / IATA / IMDG / IMO

14.2 Proper Shipping Name

Printing Ink Related Material

Not Regulated

Section 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

International Inventories

For further information, please contact: Supplier (manufacturer/importer/downstream user/distributor)

15.2 Chemical Safety Assessment

No information available.

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under sections 2 and 3

H312 - Harmful in contact with skin

H332 - Harmful if inhaled

H226 - Flammable liquid and vapor

H302 - Harmful if swallowed

H318 - Causes serious eye damage

H336 - May cause drowsiness or dizziness

EUH066 - Repeated exposure may cause skin dryness or cracking

Legend - Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)
STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

Revision Date Dec-14-2016

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet